

MAY 22 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-646-013
Job Sheet 177731



Part No: D119-646-013

Job Qty: 1 ea

Part Name: AW119 Skidtube with Wearpads, Float Compatible - LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 6/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP RevA: New issue DD verified by: EC IPP REV: B 12.11.05 raise to chg002 (ECN 12-675) DD ver: JLM IPP REV: C 13.03.20 raise to chg003 (ECN 13-534) DD ver: JLM IPP REV: D 14.11.25 chg004 (ECN 14-628) DD ver: JLM

Ship Via:

JUN 13 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		6/26/18	0.00	0.00	Start Up Stores/Pkg-1			
110	Packaging	1 pcs		6/26/18	0.00	0.00	Packaging1-1			
120	QC	1 pcs		6/26/18	0.00	0.00	QC4			
125	DC	1 pcs		6/26/18	0.00	0.00	DC			
130	Packaging	1 pcs		6/26/18	0.00	0.00	Packaging1-1			
140	QC21-FG	1 Ea		6/26/18	0.00	0.00	QC21			

Part Op 125 - Photocopy bluefile & type labels per PPP D119-646-013 CHG005

Descriptions: 130 - Identify and pack for shipping as per PPP D119-646-013 Location: Fg

PPP rev:

sold.



Container No: S082154



Part: D119-646-013

Job No: 177731

Serial No/Batch: S082154

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 06/19/18

5083239 (4/14)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C45A	Bolt	6 Ea (6 ea)	90-Start up Operation	#125045
AN3C50A	Bolt	8 Ea (8 ea)	90-Start up Operation	5019395x6 5071341x2
AN4C6A	Bolt	12 Ea (12 ea)	90-Start up Operation	5027515
D119-646-043	AW119 Replacement Skidtube with Wearpads, Float Compatible - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5083239
D119-646-311	Ground Handling	1 Ea (1 ea)	90-Start up Operation	5072078
D2652	Bushing	16 Ea (16 ea)	90-Start up Operation	5033368
D2712	Set Screw	12 Ea (12 ea)	90-Start up Operation	5031303
D3407-041	Tow Ring	1 Ea (1 ea)	90-Start up Operation	5080752
D3417-5	Washer	2 Ea (2 ea)	90-Start up Operation	5077284
D3456-1	Washer	1 Ea (1 ea)	90-Start up Operation	5079335
D3672-3	Washer, Phenolic	24 Ea (24 ea)	90-Start up Operation	5027022
D3672-7	Washer, Phenolic	24 Ea (24 ea)	90-Start up Operation	F157442
D3883-1	Saddle, Outboard LH	2 Ea (2 ea)	90-Start up Operation	5068635
D3884-1	Saddle, Inside LH	2 Ea (2 ea)	90-Start up Operation	5069205
MS21043-3	Nut	14 Ea (14 ea)	90-Start up Operation	5034415
MS21043-4	Nut	13 Ea (13 ea)	90-Start up Operation	5062296
MS21250-05-006	Bolt	8 Ea (8 ea)	90-Start up Operation	#M137074
NAS1149C0332R	Washer	20 Ea (20 ea)	90-Start up Operation	5049837
NAS1149C0432R	Washer	24 Ea (24 ea)	90-Start up Operation	5050052
NAS1149C0532R	Washer	8 Ea (8 ea)	90-Start up Operation	5055951

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C45A	6	68	0
	AN3C50A	8	78	0
	AN4C6A	12	391	0
	D119-646-043	1	3	0
	D119-646-311	1	3	0
	D2652	16	695	0
	D2712	12	787	0
	D3407-041	1	20	0
	D3417-5	2	9	0
	D3456-1	1	76	0
	D3672-3	24	1,164	0
	D3672-7	24	507	0
	D3883-1	2	10	0
	D3884-1	2	13	0
	MS21043-3	14	1,130	0
	MS21043-4	13	965	0
	MS21250-05-006	8	78	0
	NAS1149C0332R	20	7,418	0
	NAS1149C0432R	24	2,331	0
	NAS1149C0532R	8	357	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 10:57 AM Dart.Gagnon.Michelle

REFERENCE ONLY

6.2 Float Skid tubes

Item	Qty -013	Qty -014	Qty -113	Qty -114	Qty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
	X												D119-646-013	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, LH
		X											D119-646-014	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, RH
			X										D119-646-113	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				X									D119-646-114	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
					X								D119-646-213	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
						X							D119-646-214	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
	1	1					X						D119-646-043	REPLACEMENT FLOAT SKIDTUBE WITH WEARPADS
			1	1				X					D119-646-143	REPLACEMENT FLOAT SKIDTUBE WITH FULL LENGTH WEARPLATES & WEARPADS
									X				D119-646-153	WEARPLATE KIT STANDARD SKIDTUBE
					1	1				X			D119-646-243	REPLACEMENT FLOAT SKIDTUBE WITH TRAINING WEARPLATES
											X		D119-646-253	TRAINING WEARPLATES FLOAT SKIDTUBE
	1	1	1	1	1	1						X	D119-646-311	GROUND HANDLING KIT
1							1						D3905-041	FLOAT SKIDTUBE ASSY. WITH WEARPAD
20								1					D3905-043	FLOAT SKIDTUBE ASSY. WITH WEARPLATE & WEARPAD
26									1				D3847-043	FWD WEARPLATE ASSY
27									1				D3847-045	CENTER WEARPLATE ASSY
28									1				D3847-049	AFT WEARPLATE ASSY
29									8				D3847-1	WEARPAD
30									1				D3847-11	WEARPAD
31									42				AN3C5A	BOLT
32									42				AN960C10L	WASHER (OR NAS1149C0332R)
40										1			D3905-045	FLOAT SKIDTUBE ASSY. TRAINING WEARPLATE
44											1		D3849-047	FWD TRAINING WEARPLATE ASSY
45											1		D3849-045	AFT TRAINING WEARPLATE ASSY
48											1		D3847-1	WEARPAD
49											1		D3847-11	WEARPAD
51											16		D3904-1	WASHER
52											8		AN3C46A	BOLT
53											8		MS21043-3	NUT
54											10		AN3C5A	BOLT
55											10		AN960C10L	WASHER (OR NAS1149C0332R)
60	2		2		2								D3883-1	SADDLE, OUTSIDE, LH
61		2		2		2							D3883-2	SADDLE, OUTSIDE, RH
62	2		2		2								D3884-1	SADDLE, INSIDE, LH
63		2		2		2							D3884-2	SADDLE, INSIDE, RH
64	16	16	16	16	16	16							D2652	BUSHING
65	8	8	8	8	8	8							AN3C50A	BOLT
66	12	12	12	12	12	12							AN4C6A	BOLT
67	8	8	8	8	8	8							MS21250-05006	BOLT
68	8	8	8	8	8	8							AN960C10L	WASHER (OR NAS1149C0332R)
69	24	24	24	24	24	24							AN960C416L	WASHER (OR NAS1149C0432R)
70	8	8	8	8	8	8							AN960C516L	WASHER (OR NAS1149C0532R)

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Revision: D

Date: 17.02.21

REFERENCE ONLY

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Description: FLOAT SKIDTUBE w/ WEARPADS, LH/RH

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